

# SERIES 400

WELDED VINYL WINDOWS FOR NEW CONSTRUCTION



**CRYSTAL**<sup>TM</sup>  
WINDOW & DOOR SYSTEMS, LTD.  
[WWW.CRYSTALWINDOWS.COM](http://WWW.CRYSTALWINDOWS.COM)

# New Home Buyers Preferred

**CRYSTAL SERIES 400**

AAMA 05 H-R30



## Features

- Fusion Welded Frame & Sashes
- Strong Multi-Chamber Construction
- Frame Depth: 2-7/8"
- Insulating Glass Unit Depth: 7/8"
- PPG Intercept "Warm Edge" Spacer
- Constant-Force Balances
- Tilting Sashes for Easy Cleaning
- Sloped Sill Ensures Quick, Easy Water Run-off
- Double-Seal Weatherstripping
- Integral J Channel
- Integral Full Perimeter Pre-punched Nailing Fin
- Easy take-out Locking Shoes With "T" Pivot Bar for Easy Sash Removal / Installation.

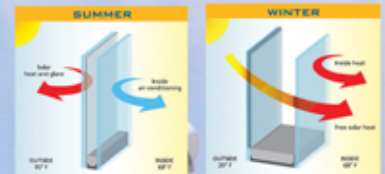
## Options

- Special Grid Patterns
- Architectural Shapes
- 10 Custom Colors
- Low E Coated Glass
- Argon Filled IGU

### AVAILABLE STYLES:

DOUBLE HUNG, PICTURE, SLIDER,  
AWNING, SPECIAL SHAPES

### HOW LOW-E GLASS WORKS:



### CVD400 THERMAL PERFORMANCE

Clear Air Filled IGU	0.49	0.63	0.0000
Low-E Soft Coat Argon Filled IGU	0.32	0.40	0.0010
Low-E Performa TC™ Soft Coat Argon Filled IGU w/ Duralite Glazing	0.29	0.22	0.0010

LEGEND:  
U-Value SHGC

Crystal Window & Door Systems is proud to promote ENERGY STAR qualified energy efficient products.



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